

Equipped with AEM[®] Dryflow[™] Filter No Oil Required! INSTALLATION INSTRUCTIONS PART NUMBER: 21-5006

1994-1995 HONDA Civic L4-1.5L w/B16A Engine Swap SEE * NOTE 1992-1995 HONDA Civic L4-1.6L w/B16AEngine Swap SEE * NOTE

* NOTE: Legal in California only for racing vehicles which may never be used upon a highway

PARTS LIST

| Description | Qty. | Part Number |
|--------------------------------------|------|-------------|
| Element Parts Kit 3.00 X 5" Dry Ele. | 1 | 21-203DK |
| Inlet Pipe | 1 | 2-50061 |
| Bracket; Trans. | 1 | 32-3023 |
| Hose, Adapter 2.75/3.00 X 3" Bl. | 1 | 5-273-R |
| Hose; 3/8"ID X 13"L | 1 | 5-1013 |
| Mount, Rubber 1" X 6mm | 1 | 1228599 |
| Bolt, Hex/Flange M12-1.25 X 25 | 3 | 1-2076 |
| Washer, 6mm Soft Mount | 1 | 08160 |
| Washer, M12 SAE Flat | 1 | 1-3029 |
| Nut, M12-1.25 X 25 Nylock | 1 | 1-2077 |
| Nut, M6 Hex Serrated | 1 | 444.460.04 |
| 1/2" Bnd. Hose Clamp, 2.31-3.25" | 1 | 9444 |
| 1/2" Bnd. Hose Clamp, 2.56"-3.50" | 1 | 9448 |
| Hose Clamp, 3/4" | 2 | 4093-5 |
| 1/2" Bnd. Hose Clamp, 2.90"-3.75" | 1 | 9452 |

Read and understand these instructions <u>BEFORE</u> attempting to install this product. Failure to follow installation instructions and not using the provided hardware may damage the intake tube, throttle body and engine.

The AEM[®] intake system is a performance product that can be used safely during mild weather conditions. During harsh and inclement weather conditions, you must return your vehicle to stock OEM air box and intake tract configuration. Failure to follow these instructions will void your warranty.

1. Preparing Vehicle

- a. Make sure vehicle is parked on level surface.
- b. Set parking brake.
- c. If engine has run in the past two hours, let it cool down.
- d. Disconnect negative battery terminal.
- e. Raise the front of the vehicle with a jack. Refer to your owner's manual for proper jack and jack stand placement to properly support vehicle. Support your vehicle using properly rated jack stands before wheel removal or while working under the vehicle.

NEVER WORK UNDER A VEHICLE WITHOUT USING JACK STANDS.

- i. Remove the front passenger side wheel.
- ii. Remove the passenger side fender liner.
- f. Do not discard stock components after removal of the factory system.

2. Removal of stock system

a. Completely remove the stock air box system.



a. Factory air box system removed.

3. Engine Mount Removal and Installation



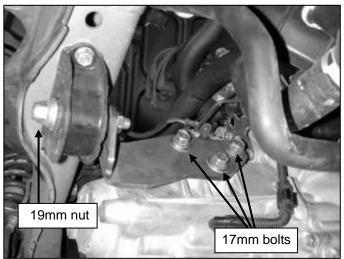
a. Using a 19mm socket, remove the engine mount nut. Also remove the three 17mm bolts and remove the mount.



b. Using a 14mm wrench, remove the mounting stud from the factory engine mount assembly.



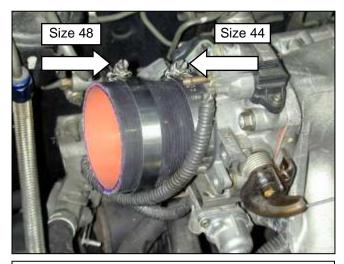
c. Install the factory mounting stud on the supplied engine mount bracket using the supplied nylock nut and washer.



d. Using the supplied bolts, install the AEM[®] engine mount on the transmission; torque the bolts to 61ft-lbs. Also install the factory 19mm nut and washer on the mounting stud.

4. Installation of AEM[®] intake system.

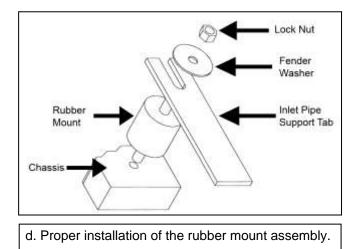
a. When installing the intake system, do not completely tighten the hose clamps or mounting hardware until instructed to do so.



b. Install the coupler on the throttle body as shown. Place the hose clamps over the coupler using the #44 clamp on the throttle body.



c. Install the rubber mount into the frame rail.

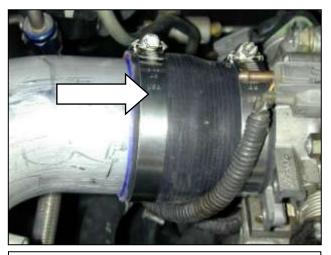




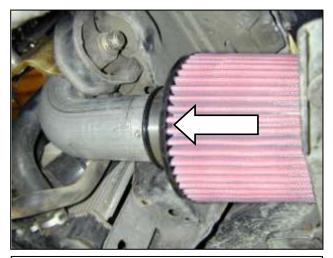
e. Install the intake pipe as shown.



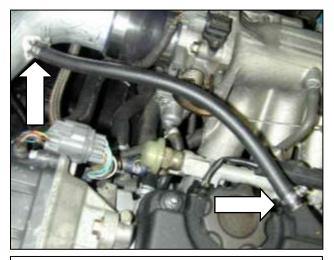
f. Install the washer and the lock nut onto the rubber mount.



g. Insert the upper end of the pipe into the coupler. Do not tighten the hose clamps.



h. Install the air filter onto the lower end of the inlet pipe. Tighten the hose clamp.



i. Connect the breather nipple on the valve cover to the nipple on the intake pipe as shown. Secure each end with the supplied hose clamps.



AEM[®] intake system installed

4. Reassemble Vehicle

- a. Fender liner: Install the fender liner and any hardware that was removed in steps 1eii. NOTE: Failure to install the fender liner will result in diminished performance and increase the potential for engine damage due to water ingestion in rainy conditions.
- b. Wheel: Install the passenger side wheel using the factory torque specification (see owner's manual).
- c. Position the inlet pipes for the best fitment. Be sure that the pipes or any other components do not contact any part of the vehicle. Tighten the rubber mount, all bolts, and hose clamps.
- d. Check for proper hood clearance. Re-adjust pipes if necessary and re-tighten them.
- e. Inspect the engine bay for any loose tools and check that all fasteners that were moved or removed are properly tightened.
- f. Reconnect negative battery terminals and start engine. Let the vehicle idle for 3 minutes. Perform a final inspection before driving the vehicle.

5. Service and Maintenance

- a. It is recommended that you service your AEM[®] Dryflow[™] filter every 20,000 miles for optimum performance. Use AEM Dryflow cleaning kit part # 21-110.
- b. Use aluminum polish to clean your polished AEM[®] intake tube.
- c. Use window cleaner to clean your powder coated AEM[®] intake tube. (NOTE: DO NOT USE aluminum polish on powder coated AEM intake tubes).

AEM Air Intake System Warranty Policy

AEM[®] warrants that its intake systems will last for the life of your vehicle. AEM will not honor this warranty due to mechanical damage (i.e. improper installation or fitment), damage from misuse, accidents or flying debris. AEM will not warrant its powder coating if the finish has been cleaned with a hydrocarbon-based solvent. The powder coating should only be cleaned with a mild soap and water solution. Proof of purchase of both the vehicle and AEM intake system is required for redemption of a warranty claim.

This warranty is limited to the repair or replacement of the AEM part. In no event shall this warranty exceed the original purchase price of the AEM part nor shall AEM be responsible for special, incidental or consequential damages or cost incurred due to the failure of this product. Warranty claims to AEM must be transportation prepaid and accompanied with dated proof of purchase. This warranty applies only to the original purchaser of product and is nontransferable. Improper use or installation, use for racing, accident, abuse, unauthorized repairs or alterations voids this warranty. AEM disclaims any liability for consequential damages due to breach of any written or implied warranty on all products manufactured by AEM. Warranty returns will only be accepted by AEM when accompanied by a valid Return Merchandise Authorization (RMA) number. Credit for defective products will be issued pending inspection. Product must be received by AEM within 30 days of the date RMA is issued.

If you have a warranty issue, please call (800) 992-3000 and our customer service department will assist you. A proof of purchase is required for all AEM warranty claims.